## **Claims**

An article intended to submerged in molten zinc and low percentage aluminum/zinc melts, said article comprised of a steel alloy material having the following composition:

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4	<u>%</u>	Component	<u>%</u>
5	1.0	< C <	5.0
6	10.0	< Cr <	30.0
7	0.0	≤ Ni <	30.0
8	1.0	< w <	15.0
<b>5</b>	1.0	< Mo <	10.0
10	0.0	< V <	10.0
01 1 <u>4</u>	0.0	< Nb <	10.0
80 99 59 61 + 12 1 19 74 75 15	0.0	< Co <	20.0
13	0.0	< B <	5.0
14	10.0	< Fe <	50.0
<u> </u>	0.0	´ ≤ Zr ≤	6.0
16	0.0	< Mn <	5.0
17	0.0	≤ Si <	1.0
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2. An article formed of an alloy as defined in Claim 1, in which the alloy has a carbon element which is greater than 1.6% and less than 2.6% by weight.

- 3. An article formed of an alloy as defined in Claim 1, in which the alloy has a chromium element which is greater than 15% and less than 30% by weight.
- 4. An article formed of an alloy as defined in Claim 1, in which the alloy has a molybdenum element which is greater than 2% and less than 8% by weight.
- 5. An article formed of an alloy as defined in Claim 1, in which the alloy has a vanadium element which is equal to or greater than 0% and less than 6% by weight.
- 6. An article formed of an alloy as defined in Claim 1, in which the alloy has a niobium element which is equal to or greater than 0% and less than 6% by weight.

An article submerged in a zinc/aluminum alloy melt containing more than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a chromium element which is greater than 16% and less than 24% by weight.

8. An article submerged in a zinc/aluminum alloy melt containing more than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a nickel element which is equal to or greater than 0% and less than 2% by weight.

- 9. An article submerged in a zinc/aluminum alloy melt containing more than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a tungsten element which is greater than 15% and less than 25% by weight.
- 10. An article submerged in a zinc/aluminum alloy melt containing more than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a molybdenum element which is greater than 4% and less than 8% by weight.
- 11. An article submerged in a zincalluminum alloy melt containing more than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a vanadium element which is greater than 4% and less than 6% by weight.
- 12. An article submerged in a zinc/aluminum alloy melt containing more than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a niobium element which is equal to or greater then 0% and less than 2% by weight.
- 13. An article submerged in a zinc/aluminum alloy melt containing more than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a cobalt element which is equal to or greater than 0% and less than 15%

by weight.

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- An article submerged in a zinc/aluminum alloy melt containing more 14. than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has a boron element which is equal to or greater than 0% and less than 2% by weight.
  - An article submerged in a zinc/aluminum alloy melt containing more 15. than 50% aluminum and formed of an alloy as defined in Claim 1, in which the alloy has an iron element which is greater than 35% and less than 45% by weight.
  - An article formed of an alloy as defined in Claim 1, in which the alloy has a zirconium element which is equal to or greater than 0% and less than 6% by weight.
- An article formed of an alloy as defined in Claim 1, in which the amount of the article lost due to molten metal dissolution is less than 4  $\times$  10<sup>-5</sup> inches per hour.
  - An article formed of an alloy as defined in Claim 1, in which the selected element is in a carbide form of the element.
    - An article formed of an alloy as defined in Claim 1, having a Rockwell

- 2 hardness greater than 40.
- 1 26. An article formed of an alloy as defined in Claim 1, in which the alloy 2 is centrifugally castable.
- 1 An article formed of an alloy as defined in Claim 1, in which the alloy 2 is machinable.

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